



By Appointment to  
Her Majesty Queen Elizabeth II  
Suppliers of Commercial Refrigeration  
Foster Refrigerator, King's Lynn

# EcoPro G2 Cabinets & Counters

## FD1-11 Controller & Display

English



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ISO 9001

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Original Service Manual

0771



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### Service Manual Information:

The products and all information in this manual are subject to change without prior notice.  
 We assume by the information given that the person(s) working on these refrigeration units are fully trained and skilled in all aspects of their workings. Also that they will use the appropriate safety equipment and take or meet precautions where required.  
 The service manual does not cover information on every variation of this unit; neither does it cover the installation or every possible operating or maintenance instruction for the units.

### Health & Safety Warnings and Information



- Make sure the power supply is turned off before making any electrical repairs.
- To minimise shock and fire hazards, please do not plug or unplug the unit with wet hands.
- During maintenance and cleaning, please unplug the unit where required.
- Care must be taken when handling or working on the unit as sharp edges may cause personal injury, we recommend the wearing of suitable PPE.
- Ensure the correct moving and lifting procedures are used when relocating a unit.
- Do NOT use abrasive cleaning products, only those that are recommended. Never scour any parts of the refrigerator. Scouring pads or chemicals may cause damage by scratching or dulling polished surface finishes.
- Failure to keep the condenser clean may cause premature failure of the motor/compressor which will NOT be covered under warranty policy.
- Do NOT touch the cold surfaces in the freezer compartment. Particularly when hands are damp or wet, skin may adhere to these extremely cold surfaces and cause frostbite.
- Please ensure the appropriate use of safety aids or Personnel Protective Equipment (PPE) are used for your own safety.



## Environmental Management Policy

### **Product Support and Installation Contractors.**

Foster Refrigerator recognises that its activities, products and services can have an adverse impact upon the environment.

The organisation is committed to implementing systems and controls to manage, reduce and eliminate its adverse environmental impacts wherever possible, and has formulated an Environmental Policy outlining our core aims. A copy of the Environmental Policy is available to all contractors and suppliers upon request.

The organisation is committed to working with suppliers and contractors where their activities have the potential to impact upon the environment. To achieve the aims stated in the Environmental Policy we require that all suppliers and contractors operate in compliance with the law and are committed to best practice in environmental management.

Product Support and Installation contractors are required to:

1. Ensure that wherever possible waste is removed from the client's site, where arrangements are in place all waste should be returned to Foster Refrigerator's premises. In certain circumstances waste may be disposed of on the client's site; if permission is given, if the client has arrangements in place for the type of waste.
2. If arranging for the disposal of your waste, handle, store and dispose of it in such a way as to prevent its escape into the environment, harm to human health, and to ensure the compliance with the environmental law. Guidance is available from the Environment Agency on how to comply with the waste management 'duty of care'.
3. The following waste must be stored of separately from other wastes, as they are hazardous to the environment: refrigerants, polyurethane foam, and oils.
4. When arranging for disposal of waste, ensure a waste transfer note or consignment note is completed as appropriate. Ensure that all waste is correctly described on the waste note and include the appropriate six-digit code from the European Waste Catalogue. Your waste contractor or Foster can provide further information if necessary.
5. Ensure that all waste is removed by a registered waste carrier, a carrier in possession of a waste management licence, or a carrier holding an appropriate exemption. Ensure the person receiving the waste at its ultimate destination is in receipt of a waste management licence or valid exemption.
6. Handle and store refrigerants in such a way as to prevent their emission to atmosphere, and ensure they are disposed of safely and in accordance with environmental law.
7. Make arrangements to ensure all staff who handle refrigerants do so at a level of competence consistent with the City Guilds 2078 Handling Refrigerants qualification or equivalent qualification.
8. Ensure all liquid substances are securely stored to prevent leaks and spill, and are **not** disposed of into storm drains, foul drain, or surface water to soil.

### Disposal Requirements

If not disposed of properly all refrigerators have components that can be harmful to the environment.

All old refrigerators must be disposed of by appropriately registered and licensed waste contractors, and in accordance with national laws and regulations.

### General Electrical Safety

Foster Refrigerator recommends that the equipment is electrically connected via a Residual Current Device; such as a Residual Current Circuit Breaker (RCCB) type socket, or through a Residual Current Circuit Breaker with Overload Protection (RCBO) supplied circuit.

## EcoPro G2 Cabinet Description

The EcoPro G2 range comes as a Full Gastronorm format in a variety of capacities and temperatures. A standard unit comes with 2/1 shelves (3 with a single model, 6 with a double model).

The fish model comes fitted with fixed racking to take 7 fish boxes (198kgs) as standard whereas the wine version comes with a racking assembly that holds either 140x75cl bottles (for a single model) or 280 x 75cl (for a double model).

The units are manufactured as a one piece shell with easy clean stainless steel exterior. Each conforms to the current legislation and exceeds the Montreal protocol by using zero ODP (ozone depleting substances) refrigerants and insulation. There is also the added option of having Hydrocarbon refrigerant with certain model variations.

Each unit's temperature is controlled by a microprocessor with digital temperature display. There are several temperature options available exceeding the Climate Class 5 operations by giving an ambient temperature to 43°C.

Each temperature display is also easy to read with a wipe clean finish.

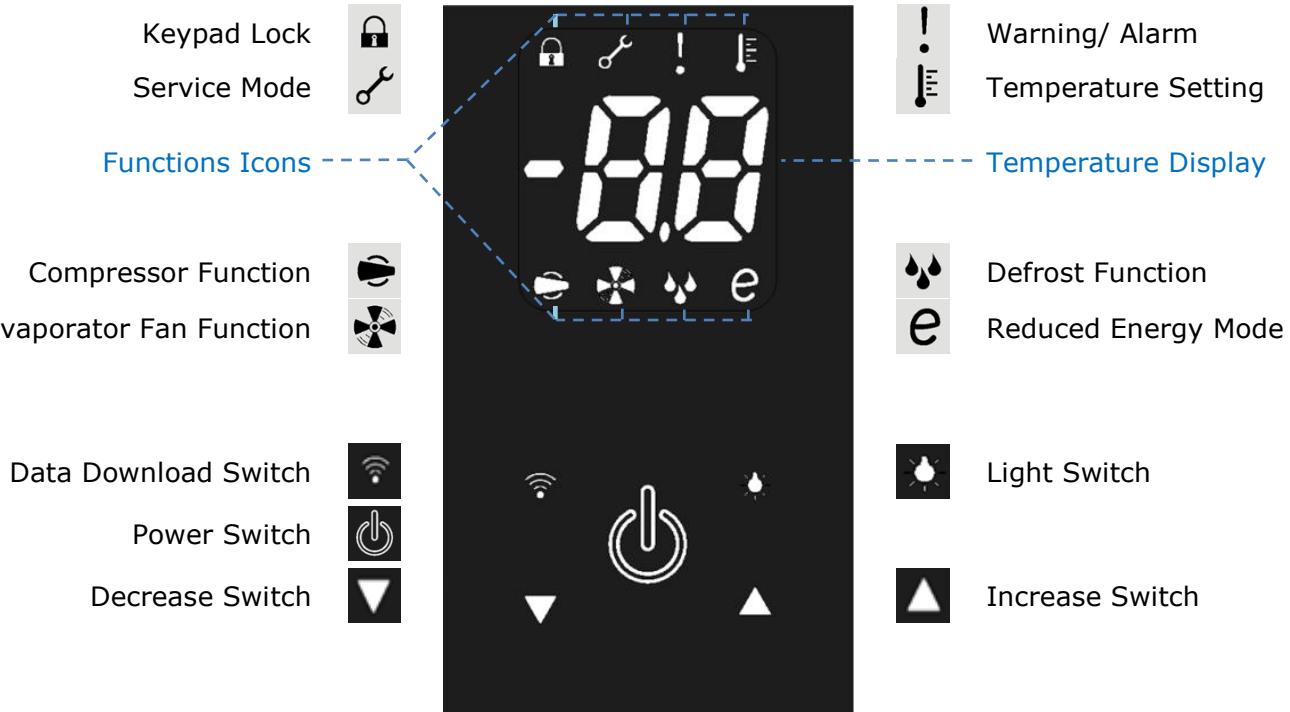
The standard form of refrigeration system in this unit is integrated with an air-cooled condensing unit that allows cooled air to circulate through the evaporator, via the fan into storage areas. It does this by distributing the refrigerant into the evaporator controlled by a capillary.

Remote systems are also available as an option, the difference being, the evaporator is controlled by an expansion valve instead of capillary.

Other points to be made on these units are that they have coated coils to prevent corrosion and to help prolong the refrigerator's life.

Cabinets come with an easily removable plug box and lid.

## Display Icons and Switches



*(Some icons or switches are only visible during adjustment, when activated by parameters or through operation/manual selection).*

## Start-Up and Operation

### Initial Set Up

**After unpacking clean and allow the cabinet to stand for 2 hours before turning on.**

Ensure the cabinet is situated where neither hot nor cold air sources will affect its performance.

Make sure that a minimum clearance of 310mm above and 50mm around the cabinet is available for ventilation and effective operation.

### Initial Start up

Connect the unit to a suitable mains power outlet and turn the supply on. Please do not plug or unplug the unit with wet hands.

The cabinet will energise briefly showing followed by the power switch slowly pulsing with a blank display. The unit is now in standby.

**Standby**

Pressing this switch for 3 seconds will turn the unit on (the switch backlight is static and the display shows the operating temperature) or put into standby (the switch backlight pulses slowly on & off). As the operating temperature has been pre-set no adjustments are required. Allow the cabinet to reach its normal/set operating temperature before loading.

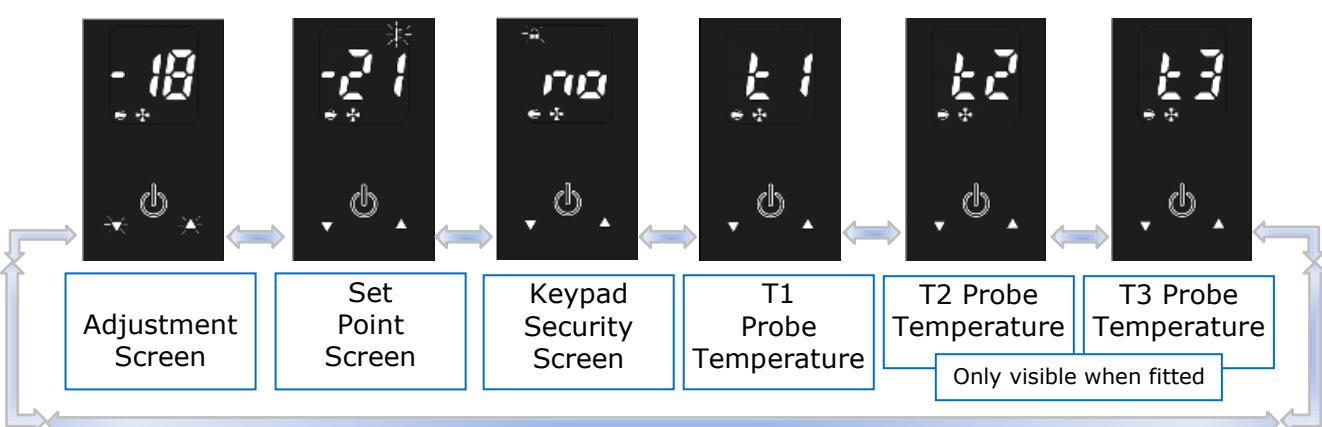
### User Adjustments Mode

You are required to enter this mode to make any setup changes.

These include Set Point, Keypad Security, and display of T1, 2 or 3 probe temperatures.

Press and immediately release , after which the and switches will flash/pulse together.

Press to scroll through the following screens:



To exit this mode scroll back to the adjustment screen and press or wait for 30 seconds and the display will revert to the normal display showing the operating temperature.

### Set Point and Other Mode Adjustments

Access the adjustment mode as described above. Using the or switches to scroll to the mode that requires adjustment i.e. 'Set Point' this is the minimum temperature the cabinet is allowed to cool down to (the display shows the temperature and flash/pulsing icon).

To adjust this press and release the icon will show constantly. Adjust the setting with the or switch. Confirm the change by pressing and releasing again, the next mode will automatically show. Scroll through the modes with the or switch until you return to the adjustment screen and press and release to exit and save.

**If at any point the display is left for 30 seconds it will revert to the normal display and no changes will be saved.**

## Increased Sensitivity of Temperature Settings

If you require the cabinet to have a more accurate or increased sensitivity to temperature and the warnings this controls, the controller is able to measure temperature in 1/10ths of a degree (0.1°) instead of whole degrees.

With parameter 'SC' set to '1C' the display will show the temperature as 1/10ths of a degree on the scale between -9.9°C to +9.9°C.

Also, with parameter 'SC' set to '1F' the controller has the facility to show the temperature in Fahrenheit (between -58°F to 99°F). However if this is selected all other temperature related parameter values will have to be set accordingly to this change. (See 'Configuration of Parameters' for information on how to access this).

## Keypad Security Settings

Access the 'Keypad Security' screen as described before.

The screen will show the current status, initially pre-set to 'RUN', with flashing. Press and release and will show constantly. (If you modify this setting with to show 'LOCK' the keypad will be locked, will show constantly and the cabinet will not be able to be put into standby, carry out a manual defrost, adjust temperature set point, download data or switch on/off the units lights. To confirm any change you **must** press again so the next screen 'E' shows).

Exit any of the 'Adjustment Modes' as described before.

## Internal Light (where fitted)



To switch on the lights press and release so that the switch backlight is on continuously. To switch off press and release and the switch backlight will flash/pulse.

## Downloading Data



This option is only available when enabled via parameters and the cabinet has the additional FCOM1 device available –this availability will be shown by the data switch being constantly illuminated.

To download the data the switch should be pressed and then released. The information will then begin downloading to the appropriate printer or PC and the backlight of the switch will flash. On completion the switch will return to constant state of illumination.

## Defrost

All Foster G2 cabinets are fitted with a fully automatic defrost system to ensure that the evaporator coil remains free from ice during normal use. Melt-water is evaporated using either the heat from the refrigeration system or a separate electric heater (dependent upon model and configuration).

**To activate a manual defrost** – while the cabinet is in 'run' mode press and hold for 5 seconds. After 3 seconds the display will go blank then return after a further 2 seconds. At this point a defrost will be performed (subject to underlying operating parameters), this will terminate automatically.

## Reduced Energy Control Mode



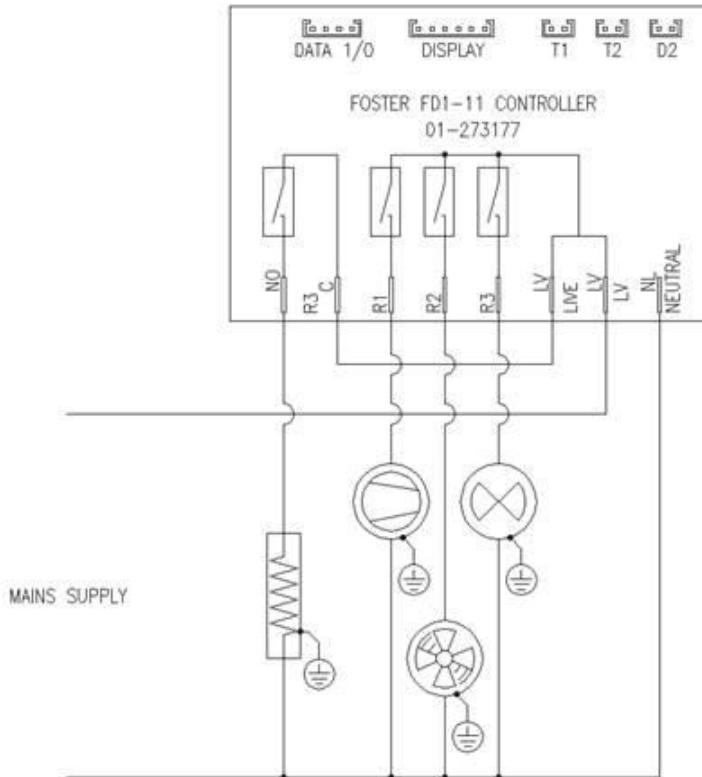
The reduced energy control mode ('e' mode) detects when the unit has reached the selected temperature set-point and the operating conditions (such as usage rate) have become less demanding.

When enabled, the controller will modify the compressor, evaporator fan and defrost operation in order to reduce the energy consumed. During the reduced energy control mode is illuminated at the bottom right corner of the display.

Upon an increase in operating demand the controller reverts back to the standard operating settings

with the symbol extinguished. The 'e' mode is enabled by setting parameter 'iiM' to 'Au'. Further parameter settings ('iiS', 'iit', 'iiP', 'iiY', 'iiF', 'iid', and 'iiE') control the temperature cycle during the reduced energy control mode. Setting parameter 'iiM' to 'no' disables the 'e' mode.

## FD1-11 Controller Connection Drawing



## FD1-11 Technical Data

### Power Supply

FD1-11  
230Vac±10%,  
50/60Hz, Operating 3.2W, Standby 0.9W

### Relay Output

Compressor - 16(8) A 240Vac  
Defrost - 16(4) A 240Vac

### Evap. Fan - 16(4) A 240Vac

Auxiliary Loads 1 - 8(2) A 240Vac

### Input

NTC 10KΩ@25°C

### Measurement Range

-50...120°C, -55...240°F  
-50 / -9.9...19.9 / 80°C (NTC 10K Only)

### Measurement Accuracy

<0.5°C within the measurement range

### CE (Reference norms)

EN60730-1; EN60730-2-9  
EN55022 (Class B)  
EN50082-1

## Configuration of Parameters

**Parameters should not be changed unless you have an understanding of their purpose and the following instructions are fully understood.**

- To gain access to the parameters use the 'Adjustment Mode'. This is accessed by pressing and releasing the switch. After selecting this mode press and hold and together for 5 seconds. The first parameter will show on the display.
- Using the and switches you can scroll through all parameters and their values.
- If you wish to change a parameter value press and release the switch when one the desired mnemonic. Once selected in this way use the and switches to modify. When the new required value is shown it will be saved by pressing and releasing the switch. After which the display will show the next parameter.
- To exit this mode or revert to normal operating mode, press and together then release.

If at any point no buttons are pressed for 30 seconds without saving a new value the display will return to the standard temperature display without changes being made.

**EcoPro G2 FD1-11 Controller Default Parameter Values**

Para	Cond	Range	Description	Dim	FD1-11	
SL		-50 ... SH	Minimum limit for 'SP' setting	°C	1	
SH		SL ... 90°	Maximum limit for 'SP' setting	°C	3	
SP		SL ... SH	Temperature set point to be achieved	°C	1.5	
CH		RF - HE	Refrigeration or Heating control mode	Flag	RF	
HY		1 ... 9.9°	Off/On thermostat differential	°K	3	
CR		0 ... 30min	Compressor Rest Time	Min	2	
C1		0 ... 30min	Thermostat run times with faulty T1 probe ('C' = 0 output with faulty T1 will always be off).	Min	6	
C2		0 ... 30min	Thermostat run times with faulty T1 probe ('C1' = '0' & 'C1' => '0' output with faulty T1 will always be on)	Min	4	
CS		0 ... 30min	Compressor stop delay after door has been opened (only if 'DS' - '1')	Min	1	
DM			<b>Defrost start mode:</b>	Func.	TM	
			NO Defrost is disabled (the following parameter will be 'FM')			
			TM Regular time defrost			
			FR Defrost time elapses only in condition of frost accumulation			
DB	'DM' = 'TM' or 'FR'	0 ... 90 Hrs	Time interval between defrosts	Hrs	6	
DF		<b>Defrost timer clock:</b>		Flag	YS	
		YS Following mains interruption, timer resumes count				
DL		NO Following mains interruption, timer restarts from zero		Flag	YS	
		-50 ... 90° Defrost end temperature (only if 'T2' = '1')	°C			
DT		1 ... -0min Maximum defrost duration	Min	20		
DY		<b>Defrost type:</b>		Func.	OF	
		OF Timed off cycle defrost (compressor and heater off)				
		EL Electric heater defrost (compressor and heater on).				
		GS Hot gas defrost (compressor and heater on)				
DS		<b>Defrost synchronisation:</b>		Func.	HI	
		OF No synchronisation (defrost occurs immediately when scheduled).				
		LO Defrost waits until T1 = lowest part of cycle (when compressor would normally 'cut-off').				
		HI Defrost waits until T1 = highest part of cycle (when compressor would normally 'cut-in').				
ST		0 ... 30min Defrost synchronisation time out when 'DS' = 'LO' to provide maximum time defrost can be deferred.	Min	5		
DP		0 ... 90sec Evaporator pump down. Timed pause at start of defrost	Sec	0		
DR		0 ... 20sec Defrost pressure reduction. At end of defrost, time compressor continues running after hot gas solenoid valve shuts	Sec	3		
DN		0 ... 30min Drain down period	Min	1		



<b>DD</b>	'DM' = 'TM' or 'FR'		<b>Defrost display mode:</b>	Func.	SP	
		RT	Real (actual) air temperature			
		LT	Last temperature display before start of defrost			
		SP	The current set point value			
<b>DH</b>		DF	Display will show 'dp'.			
		0 ... 60min	Defrost display delay period. Time 'DD' is shown following defrost termination.	Min	3	
<b>FD</b>			<b>Fans in defrost:</b>	Flag	YS	
		YS	Fans run during defrost			
<b>FR</b>		NO	Fans do not run during defrost			
		-50 ... 90°	Evaporator fan restart temperature following defrost. (Only if 'T2' = '1').	°C	5	
<b>FS</b>		0 ... 90min	Maximum evaporator fan stop period defrost (only when 'T1' = '1').	Min	3	
<b>FM</b>			<b>Evaporator fan mode during thermostatic control:</b>	Func.	TM	
		NO	Fan(s) run continuously (subject to door & defrost).			
		TP	Temperature based control. When compressor is on, fans are on.			
		TM	When compressor is off, fans run as long as temperature difference Te-Ta > 'FT'. Fans on again with 'FH'.			
<b>FT</b>		-9.9 ... 0°	Te-Ta difference for fans to turn off after compressor stopped. (Only if 'T2' – 'YS' and 'FM' = 'TM')	°K	-1	
<b>FH</b>		1 ... 9.9°	Temperature differential for evaporator fan restart (Only if 'T2' – 'YS' and 'FM' = 'TM')	°K	3	
<b>F1</b>		0 ... 90sec	Evaporator fan stop delay after compressor stop	Sec	10	
<b>F2</b>		0 ... 90sec	Timed fan stop following 'F1' (With F2 = '0' the fans remain on all the time).	Sec	30	
<b>F3</b>		0 ... 90sec	Timed fan stop following 'F2' (With F3 = '0' & F2 > 0 the fans remain off all the time).	Sec	20	
<b>FP</b>		0 ... 90sec	Minimum evaporator fan stop period (following door opening etc.).	Sec	20	
<b>AT</b>			<b>Alarm threshold configuration:</b>	Func.	RL	
		NO	All temperature alarms are inhibited (the following parameter will be 'AO').			
		AB	The value set in 'AL' & 'AH' represent actual alarm set points			
		RL	The values set in 'AL' & 'AH' are alarm differentials which relate to 'SP' and 'SP' + 'HY' (the following parameter will be 'LD')			
<b>AL</b>	'AM' = 'AB'	-50 ... 90°	Low temperature alarm threshold	°C	-3	
<b>AH</b>		-50 ... 90°	High temperature alarm threshold *the following parameter will be 'AI'.	°C	8	
<b>LD</b>	'AM' = 'RL'	-9.9 ... 0°	Low temperature differential (With 'LD' = '0' the low temperature alarm is excluded)	°K	-5	
<b>HD</b>		0 ... 9.9°	High temperature differential (With 'HD' = '0' the high temperature alarm is excluded).	°K	5	



<b>AI</b>	'AM' = 'AB' or 'RL'	T1	<b>Alarm Probe:</b> Air temperature probe used for alarm detection	Func.	T1
		T2	Evaporator temperature probe used for alarm detection (if 'T2' = 'YS').		
		T3	Third temperature probe used for alarm detection (if 'D2' = 'T3').		
<b>AD</b>	0 ... 90min		Delay before alarm temperature warning	Min	90
<b>AO</b>	0 ... 30min		Delay before door open alarm warning (only when 'D1' or 'D2' = 'DS')	Min	5
<b>PF</b>	0 ... 30°		Power failure alarm differential. (With 'PF' = '0' power failure alarm is disabled).	°K	10
<b>AM</b>		<b>Operation in case of high condenser alarm (if 'D2'='T3' and 'T3'='CD'):</b>		Func.	NO
		NO	High condenser temperature alarm inhibited		
		AP	Condenser warning – 'HC' displayed, alarm sounds, operation continues.		
		ST	As 'AP' above, but compressor stopped (R1 de-energised) and defrosts suspended.		
<b>AS</b>	-50 ... 90°		Condenser alarm temperature (if 'D2' = 'T3').	°C	65
<b>AF</b>		<b>Operation in case of high pressure alarm (if 'D2' = 'HP'):</b>		Func.	ST
		AP	Pressure warning – 'HP' displayed, alarm sounds, operation continues.		
		ST	As 'AP' above, but compressor stopped (R1 de-energised) and defrosts suspended.		
		SA	All relays de-energised while condition exists.		
<b>AC</b>	0 ... 52 wks.		Condenser cleaning period. (With 'AC' = '0' condenser cleaning alarm is disabled)	Wks.	0
<b>IIM</b>		<b>Switchover method to reduced energy mode:</b>		Func.	AU
		NO	Reduced energy model is excluded (the following parameter will be 'DC').		
		AU	Reduced energy mode is activated/ de-active automatically via 'IIS' and 'IIT'		
		D2	Second parameter set activated by 'D2' input ('D2' = 'IIM')		
<b>IIS</b>	'IIM' = 'AU' or 'D2'	1 ... 90min	Minimum 'non activity' time for reduced energy mode	Min	20
<b>IIT</b>		1 ... 10°	Maximum temperature 'addition' for reduced energy mode	°C	6
<b>IIP</b>		1 ... 50°	Reduced energy mode temperature set point – differential above 'SP' (refrigerating) below 'SP' (heating).	°K	2
<b>IIY</b>		1 ... 10°	Reduced energy mode 'off/on' thermostat differential.	°K	3



<b>IIF</b>	IIM = 'AU' or 'D2'		<b>Evaporator fan control during 'Reduced Energy' operation:</b>	Func.	TM
		NO	Fan(s) run continuously		
		TP	Temperature based control. When compressor is on, fans are on. When compressor is off, fans run as long as temperature difference Te-Ta > 'FT'. Fans on again with 'FH'.		
<b>IID</b>		TM	Time based control. When compressor is on, fans are on. When compressor is off, fans in accordance to parameters 'F1', 'F2' and 'F3'.		
<b>IID</b>		0 ... 90 Hrs	Time interval between defrosts in reduced energy mode.	Hrs.	12
<b>IIE</b>			<b>Display during reduced energy mode</b>	Func.	LT
		RT	Real (actual) air temperature		
		LT	Last temperature display before reduced energy mode.		
		IIP	The calculated set point value ('SP' + 'IIP')		
<b>DC</b>			<b>Data collection and download function (FCOM fitted):</b>	Flag	NO
		YS	Data collection/download function enabled via switch (L3 illuminated)		
		NO	Data collection/download function disabled.		
<b>SB</b>			<b>Standby Button operation:</b>	Flag	YS
		YS	Standby button enabled		
		NO	Standby button disabled		
<b>DO</b>			<b>Configurable digital input operation:</b>	Func.	DS
		NO	Digital input not activated		
		DS	Door switch input		
		AO	Alarm ('AL' displayed) when contact opens.		
		AC	Alarm ('AL' displayed) when contact closes.		
<b>D1</b>			<b>Configurable digital input operation:</b>	Func.	NO
		NO	Digital input not activated		
		DS	Door switch input		
		AO	Alarm ('AL' displayed) when contact opens.		
		AC	Alarm ('AL' displayed) when contact closes.		
<b>D2</b>			<b>Configurable digital input operation:</b>	Func.	NO
		NO	Digital input not activated		
		DS	Door switch input		
		AO	Alarm ('AL' displayed) when contact opens.		
		AC	Alarm ('AL' displayed) when contact closes.		
		HP	High pressure switch input (normally closed/ alarm when open).		
		IIM	Operates reduced energy mode when contact closes.		
		T3	Allows for 3 <sup>rd</sup> temperature probe function.		



<b>T3</b>	'D2' = 'T3'		<b>T3 probe function (only when 'D2' = 'T3'):</b>	Flag	DP
		DP	T3 probe temperature displayed		
<b>O3</b>		CD	Condenser temperature measurement		
		-9.9 ... 9.9°C	T3 probe temperature offset (only when 'D2' = 'T3'):		
<b>LM</b>			<b>Light control mode (if 'R3' = 'LM'):</b>	Func.	NO
		NO	Light control mode disabled (always off)		
		MN	Light output operation is activated/deactivate by switch (L5 illuminated).		
		00	Light output is switched on when door is opened (if 'D1' = 'DS').		
		10	Light output is switched on when door is closed (if 'D1' = 'DS').		
		20	Light output is switched on when door is opened (if 'D2' = 'DS').		
		2C	Light output is switched on when door is closed (if 'D2' = 'DS').		
<b>R2</b>			<b>Relay 2 operation:</b>	Func.	EF
		NO	Output disabled (always off).		
		EF	Control of evaporator fan.		
		DF	Control of defrost heater/device (activated when 'DY' = 'EL' or 'GS'),		
		LM	Output enabled for light control.		
		01	Contacts open/close with 'Standby'/'on' mode ('SB' = '1')		
		AO	Contacts open when an alarm condition occurs		
		AC	Contacts close when an alarm condition occurs		
			(Relay contacts open when in standby mode).		
<b>R3</b>			<b>Relay 3 operation:</b>	Func.	NO
		NO	Output disabled (always off).		
		EF	Control of evaporator fan.		
		DF	Control of defrost heater/device (activated when 'DY' = 'EL' or 'GS'),		
		LM	Output enabled for light control.		
		01	Contacts open/close with 'Standby'/'on' mode ('SB' = '1')		
		AO	Contacts open when an alarm condition occurs		
		AC	Contacts close when an alarm condition occurs		
			(Relay contacts open when in standby mode).		



<b>R4</b>			<b>Relay 4 operation:</b>	Func.	NO
		NO	Output disabled (always off).		
		EF	Control of evaporator fan.		
		DF	Control of defrost heater/device (activated when 'DY' = 'EL' or 'GS'),		
		LM	Output enabled for light control.		
		01	Contacts open/close with 'Standby'/'on' mode ('SB' = '1')		
		AO	Contacts open when an alarm condition occurs		
		AC	Contacts close when an alarm condition occurs		
			(Relay contacts open when in standby mode).		
<b>O1</b>		-9.9 ... 9.9°C	Air temperature probe (T1) offset	°K	0
<b>T2</b>			<b>T2 probe enabling:</b>	Flag	0
		YS	T2 probe enabled		
		NO	T2 probe disabled		
<b>O2</b>		-9.9 ... 9.9°C	Evaporator temperature probe (T2) offset	°K	0
<b>SC</b>			<b>Readout scale:</b>	Func.	2C
		1C	Range -50 ... 99°C (0.1°C resolution within -9.9 to +9.9°C)		
		2C	Range -50 ... 99°C		
		1F	Range -58 ... 99°F		
<b>SM</b>		0 ... 99	Display slowdown	Func.	5
<b>AR</b>		1 ... 64	FD1-11 address for PC communication	Flag	1



Individual EcoPro G2 Cabinets Parameter Values



Version	1	2	3	4	5	6	7	8	9	10	12	13	14	16	17	18	19	20	21	23	24	25	26	28	29	31	32	33	34	35	36	37	38
FT	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1		
FH	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3		
F1	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10			
F2	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30			
F3	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20			
FP	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20			
AT	RL																																
AL	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3		
AH	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8		
LD	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5		
HD	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5		
AI	T1																																
AD	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90			
AO	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5		
PF	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10			
AM	NO																																
AS	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65			
AF	ST																																
AC	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
IIM	AU	NO	AU	NO	AU	AU	AU	AU	AU	NO	AU	AU	AU	AU	NO																		
IIS	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20			
IIT	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6		
IIP	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2		
IIV	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3		
IIF	TM																																
IDD	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12			
IIE	LT																																
DC	NO																																
SB	YS																																
DO	DS																																
D1	NO	NO	NO	DS	DS	DS	DS																										
D2	NO																																
T3	DP																																
O3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		

## Individual EcoPro G2 Cabinets Parameter Values



Version	1	2	3	4	5	6	7	8	9	10	12	13	14	16	17	18	19	20	21	23	24	25	26	28	29	31	32	33	34	35	36	37	38	39			
<b>LM</b>	NO	NO	MN	MN	MN	NO	MN	MN	NO																												
<b>R2</b>	EF	NO	EF	DF																																	
<b>R3</b>	NO	NO	LM	LM	LM	LM	NO	DF																													
<b>R4</b>	NO	01	01	01	01	01	01	01	01	01	01	01	01	01	01	01	01	01																			
<b>O1</b>	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
<b>T2</b>	NO	YS	NO	NO	YS	YS	NO	NO																													
<b>O2</b>	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
<b>SC</b>	2C																																				
<b>SM</b>	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
<b>AR</b>	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1



## Technical Data EcoPro G2 Cabinets - EP models

<b>Cabinet Models</b>	<b>Gas</b>	<b>Hertz</b>	<b>Gas Charge</b>	<b>Compressor</b>	<b>Capillary</b>	<b>Defrost Type</b>	<b>Power Consumption</b>	<b>Fuse Rating</b>
							<b>Amps</b>	<b>Watts</b>
EP700H & EP700H2	R134a R134a R290 R404	50 60 50 50	265 grms TBC 95 grms TBC	EMT6160Z NEK6160Z EMT6144U TBC	0.042" ID x 0.93" OD x 3.5m 0.042" ID x 0.93" OD x 3.5m 0.042" ID x 0.93" OD x 3.5m TBC	Timed Off Cycle Timed Off Cycle Timed Off Cycle Timed Off Cycle	262 TBC TBC 262	1.8 TBC TBC 1.8
EP700L & EP700L2	R404 R404 R290 R134	50 60 50 50	275 grms TBC 120 grms TBC	NEK2168GK NT2168GK NEK2150U TBC	0.047" ID x 0.085" OD x 2.5m 0.047" ID x 0.085" OD x 2.5m 0.042" ID x 0.93" OD x 3.5m TBC	Hot Gas Hot Gas Hot Gas Hot Gas	548 TBC TBC 548	3.7 TBC TBC 3.7
EP700M & EP700M2	R134a R134a R290	50 60 50	265 grms TBC 95 grms TBC	EMT6160Z NEK6160Z EMT6144U	0.042" ID x 0.93" OD x 3.5m 0.042" ID x 0.93" OD x 3.5m 0.042" ID x 0.93" OD x 3.5m	Hot Gas Hot Gas Hot Gas	262 TBC TBC	1.8 TBC TBC
EP700G	R134a R290	50 50	TBC TBC	EMT6160Z EMT6144U	0.042" ID x 0.93" OD x 3.5m 0.042" ID x 0.93" OD x 3.5m	TBC TBC	310 TBC	2.0 TBC
EP700W	R134a R290	50 50	TBC 95 grms	EMT6160Z EMT6144U	0.042" ID x 0.93" OD x 3.5m 0.042" ID x 0.93" OD x 3.5m	TBC TBC	310 TBC	2.0 TBC
EP1440H & EP1440H4	R134a R404 R290	50 60 50	340 grms TBC TBC	NEK6214Z NEK6214Z TBC	0.054" Bore x 22 SWG x 3.0m 0.054" Bore x 22 SWG x 3.0m 0.054" Bore x 22 SWG x 3.0m	Timed Off Cycle Timed Off Cycle Timed Off Cycle	611 TBC TBC	4.4 TBC TBC
EP1440L & EP1440L4	R404 R404 R290	50 60 50	610 grms TBC 135 grms	NT2192GK NT2192GK NT2180U	0.047" Bore x 22 SWG x 4.0m 0.047" Bore x 22 SWG x 4.0m 0.047" Bore x 22 SWG x 4.0m	Hot Gas Hot Gas Hot Gas	734/ TBC TBC	611 TBC TBC
EP1440M & EP1440M4	R134a R134a R404 R290	50 60 50 50	340 grms TBC TBC 150 grms	NEK6214Z NEK6214Z TBC NEK6213U	0.054" Bore x 22 SWG x 3.0m 0.054" Bore x 22 SWG x 3.0m 0.054" Bore x 22 SWG x 3.0m 0.054" Bore x 22 SWG x 3.0m	Timed Off Cycle Timed Off Cycle Timed Off Cycle Timed Off Cycle	611/ TBC TBC 611/	734 TBC TBC 734
EP1440G	R134a R290	50 50	TBC TBC	NEK6213U NEK6213U	0.054" Bore x 22 SWG x 3.0m 0.054" Bore x 22 SWG x 3.0m	Hot Gas Hot Gas	611/ TBC TBC	4.4/ TBC TBC
EP1440W	R134a R290	50 50	340 grms TBC	NEK6214Z NEK6213U	0.054" Bore x 22 SWG x 3.0m 0.054" Bore x 22 SWG x 3.0m	Hot Gas Hot Gas	711 TBC TBC	4.8 TBC
EP700 & 1440 HU	TBC	TBC	TBC	TBC	TBC	Timed Off Cycle	TBC	10 Amp
EP700 & 1440 MU	TBC	TBC	TBC	TBC	Electric	TBC	TBC	10 Amp
EP700 & 1440 LU	TBC	TBC	TBC	TBC	Electric	TBC	TBC	10 Amp



## Technical Data EcoPro G2 Cabinets – G models

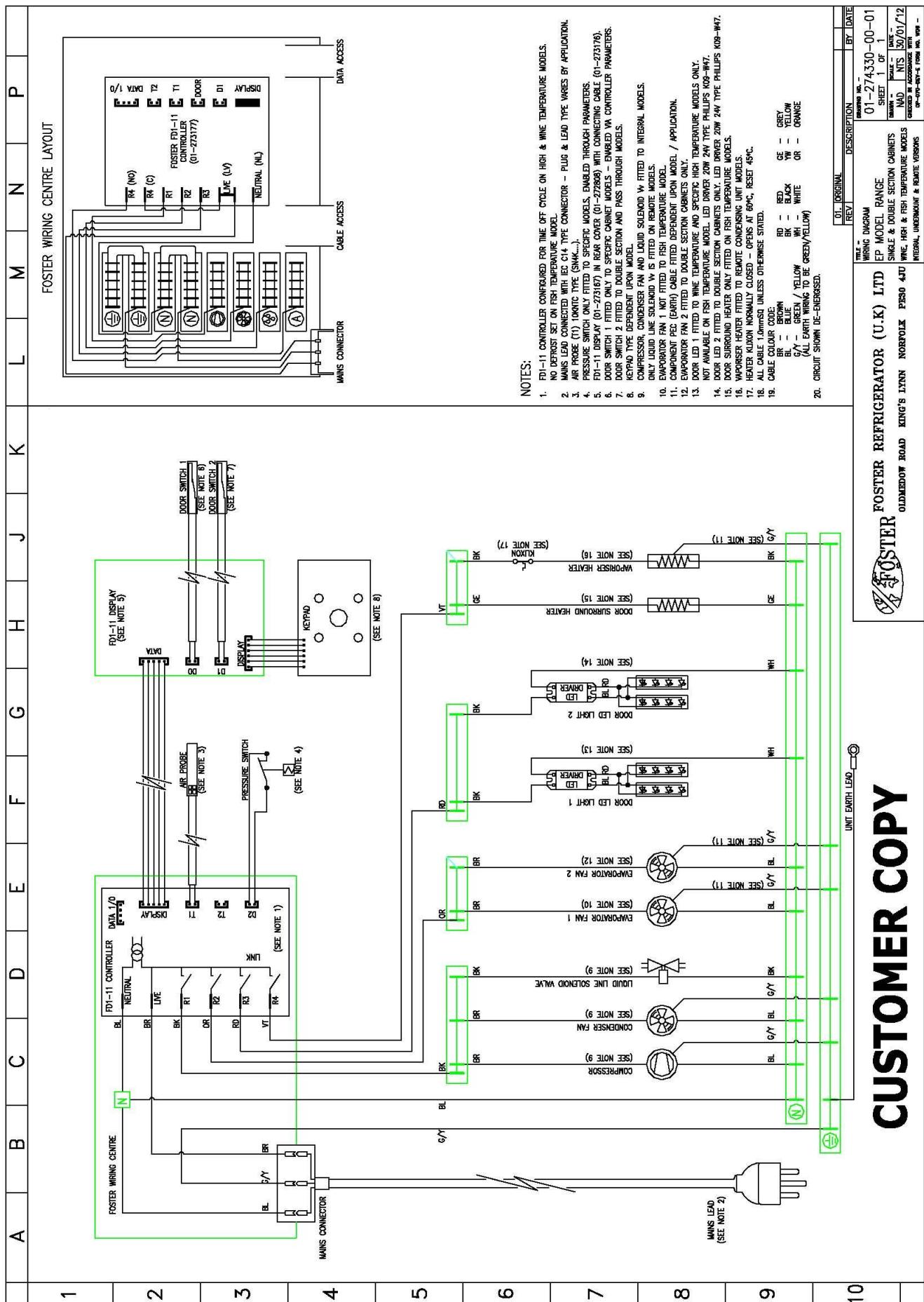
GB

<b>Cabinet Models</b>	<b>Gas</b>	<b>Hertz</b>	<b>Gas Charge</b>	<b>Compressor</b>	<b>Capillary</b>	<b>Defrost Type</b>	<b>Power Consumption Watts</b>	<b>Amps</b>	<b>Fuse Rating</b>
G700H	R134A	50	265 grms	EMT6160Z	0.042" ID x 0.93" OD x 3.5m	Timed Off Cycle	TBC	TBC	10 Amp
	R290	50	95 grms	EMT6144U	0.042" ID x 0.93" OD x 3.5m	Timed Off Cycle	TBC	TBC	10 Amp
G700L	R404	50	TBC	NEK2168GK	0.047" ID x 0.085" OD x 2.5m	Hot Gas	TBC	TBC	10 Amp
	R290	50	120 grms	NEK2150U	0.042" ID x 0.93" OD x 3.0m	Hot Gas	TBC	TBC	10 Amp
G700M	R134a	50	TBC	EMT6160Z	0.042" ID x 0.93" OD x 3.5m	Hot Gas	TBC	TBC	10 Amp
	R290	50	95 grms	EMT6144U	0.042" ID x 0.93" OD x 3.5m	Hot Gas	TBC	TBC	10 Amp
G1440H	R134a	50	340 grms	NEK6214Z	0.054" Bore x 22 SWG x 3.0m	Timed Off Cycle	TBC	TBC	10 Amp
	R290	50	150 grms	NEK6213U	0.054" Bore x 22 SWG x 3.0m	Timed Off Cycle	TBC	TBC	10 Amp
G1440L	R404	50	TBC	NT2192GK	0.047" Bore x 22 SWG x 4.0m	Hot Gas	TBC	TBC	10 Amp
	R290	50	135 grms	NT2180U	0.047" Bore x 22 SWG x 4.0m	Hot Gas	TBC	TBC	10 Amp
G1440M	R134a	50	TBC	NEK6214Z	0.054" Bore x 22 SWG x 3.0m	Hot Gas	TBC	TBC	10 Amp
	R290	50	150 grms	NEK6213U	0.054" Bore x 22 SWG x 3.0m	Hot Gas	TBC	TBC	10 Amp

**Note:** The Power Consumption values referred to as tested are to the ECA test standard. Actual power consumption will be greatly affected by ambient temperature, loading, usage and cabinet maintenance.



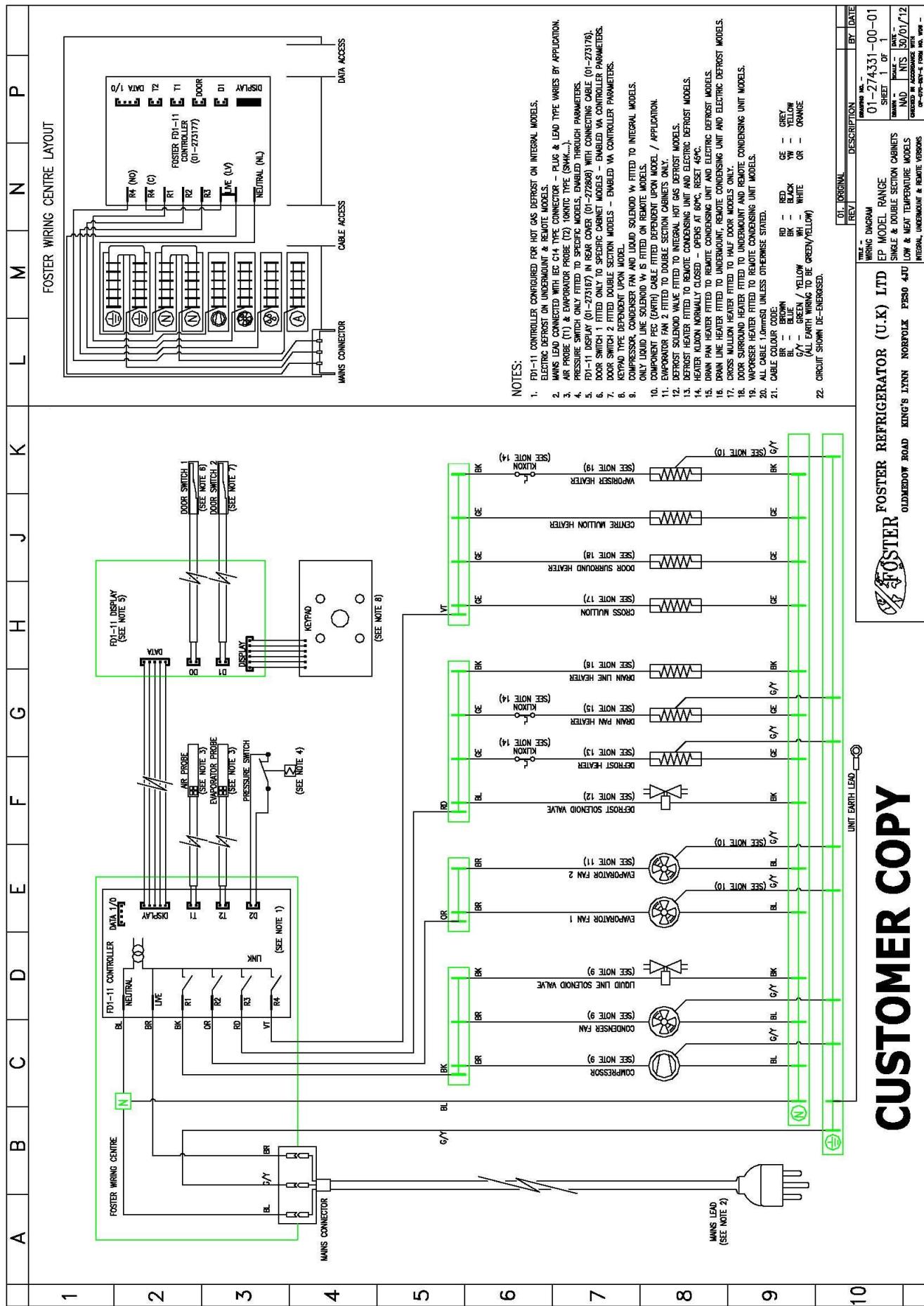
## Wiring Diagram for High, Wine and Fish Temperature Cabinets



# CUSTOMER COPY

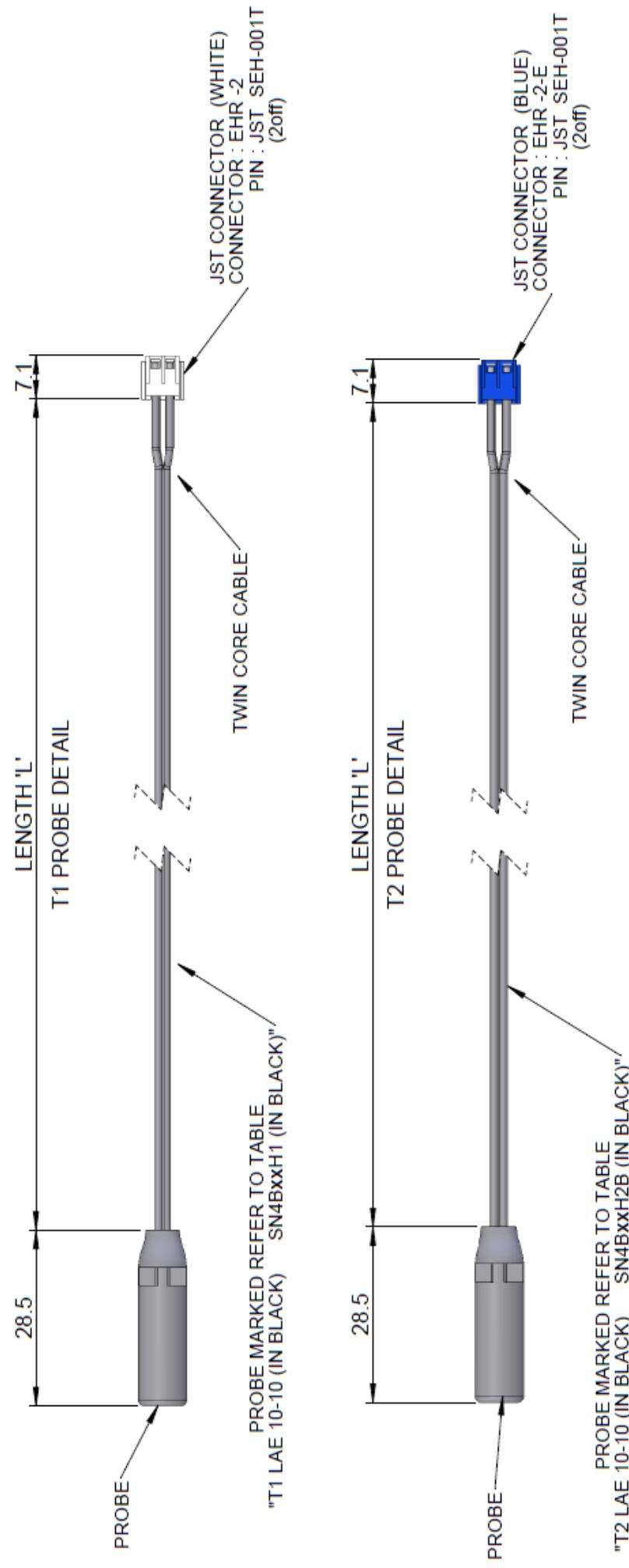


## Wiring Diagram for Low and Meat Temperature Cabinets





## Air and Evaporator Probe Details / Diagram





## Individual EcoPro G2 Counters Parameter Values

	Version		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	Par																									
<b>SL</b>	1	1	1	-21	-21	-2	-2	1	1	-21	-21	-2	-2	1	1	-21	-21	-21	-21	-21	-21	-21	-2	-2	1	1
<b>SH</b>	3	3	3	-19	-19	8	8	1	1	-21	-21	-2	-2	3	3	-21	-21	-21	-21	-21	-21	-21	-2	-2	3	3
<b>SP</b>	1.5	1.5	1.5	-21	-21	-1.5	-1.5	1.5	1.5	-21	-21	-1.5	-1.5	1.5	1.5	-21	-21	-21	-21	-21	-21	-21	-1.5	-1.5	1.5	1.5
<b>CH</b>	RF	RF	RF	RF	RF	RF	RF	RF	RF	RF	RF	RF	RF	RF	RF	RF	RF	RF	RF	RF	RF	RF	RF	RF	RF	RF
<b>HY</b>	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3.5
<b>CR</b>	2	2	2	0	2	0	2	0	2	2	0	2	0	2	0	2	0	2	0	2	0	2	0	2	0	2
<b>C1</b>	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
<b>C2</b>	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
<b>CS</b>	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
<b>DM</b>	TM	TM	TM	TM	TM	TM	TM	TM	TM	TM	TM	TM	TM	TM	TM	TM	TM	TM	TM	TM	TM	TM	TM	TM	TM	
<b>DB</b>	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
<b>DF</b>	YS	YS	YS	YS	YS	YS	YS	YS	YS	YS	YS	YS	YS	YS	YS	YS	YS	YS	YS	YS	YS	YS	YS	YS	YS	
<b>DL</b>	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15	15
<b>DT</b>	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20
<b>DY</b>	OF	OF	OF	GS	EL	GS	EL	OF	OF	OF	GS	EL	GS	EL	OF	OF	OF	GS	EL	GS	EL	OF	OF	OF	OF	
<b>DS</b>	HI	HI	HI	HI	HI	HI	HI	HI	HI	HI	HI	HI	HI	HI	HI	HI	HI	HI	HI	HI	HI	HI	HI	LO	LO	
<b>ST</b>	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	20
<b>DP</b>	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
<b>DR</b>	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
<b>DN</b>	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
<b>DD</b>	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	SP	
<b>DH</b>	3	3	3	6	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	
<b>FD</b>	YS	YS	YS	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	NO	YS	YS	YS	NO	NO	NO	NO	YS	
<b>FR</b>	5	5	5	5	-5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	-5	5	5	5	5	
<b>FS</b>	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	



## Individual EcoPro G2 Counters Parameter Values

Version	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Par																								
FM	TM	NO																						
FT	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1	-1
FH	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
F1	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10
F2	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
F3	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30
FP	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20
AT	RL																							
AL	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3	-3
AH	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8	8
LD	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5	-5
HD	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
AI	T1																							
AD	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90	90
AO	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
PF	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10
AM	NO																							
AS	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65	65
AF	ST																							
AC	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
IM	AU	NO																						
IS	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20
IT	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
IIP	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
IIV	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
IIF	TM																							
ID	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12
IIE	LT																							
DC	NO																							
SB	YS																							
DO	DS	NO																						
D1	NO																							
D2	NO																							

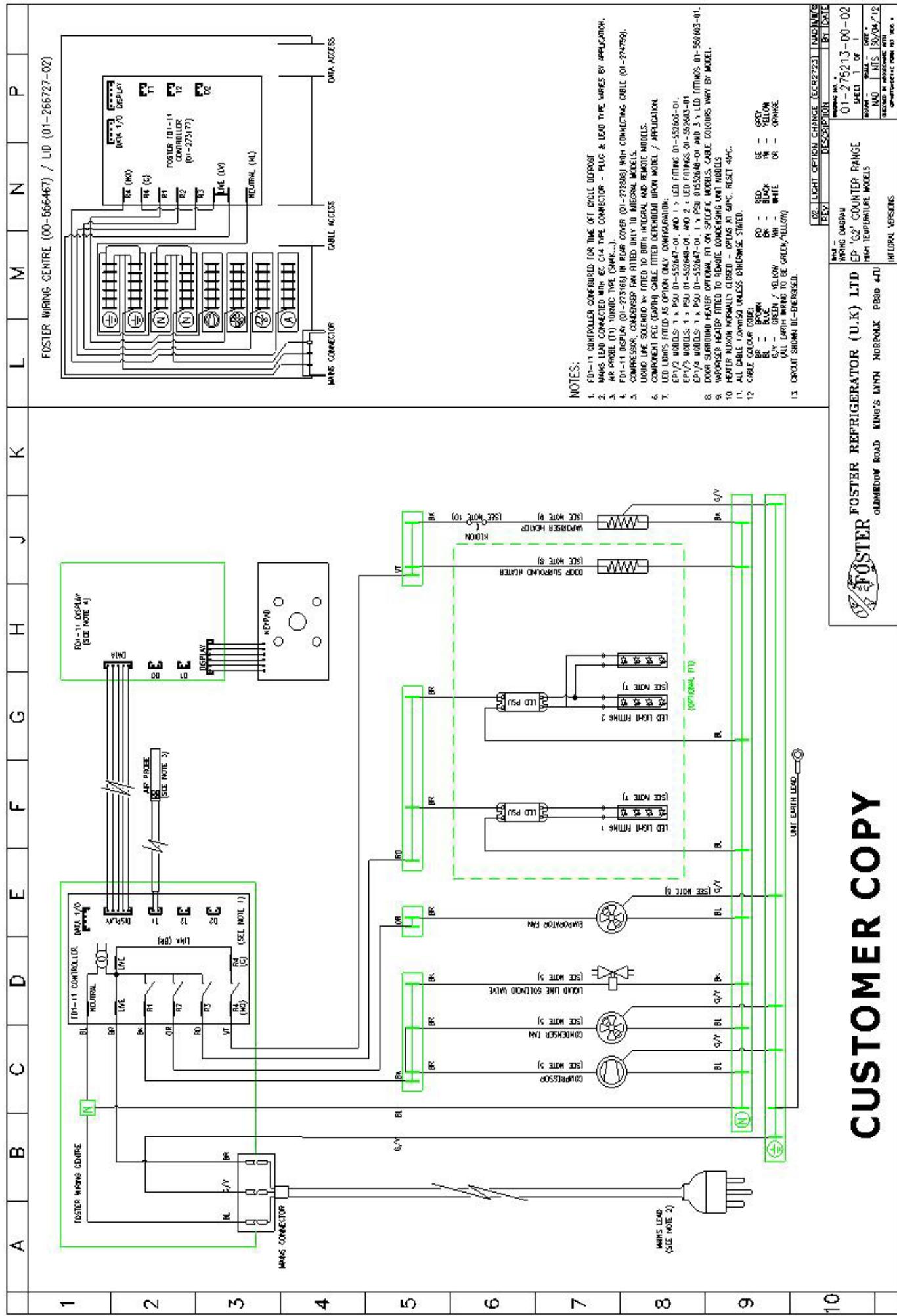


## Individual EcoPro G2 Counters Parameter Values

Version	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
Par																								
T3	DP																							
O3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LM	NO	MN	NO	NO	NO	NO	MN	NO	NO	NO	NO	NO	NO	MN	NO									
R2	EF																							
R3	NO	LM	NO	DF	DF	DF	DF	LM	NO	NO	DF	DF	DF	DF	LM	NO	NO	DF	DF	DF	DF	DF	NO	NO
R4	NO	01	01	01	01	01	01	01	01	01	01	01	01	01	01	01	01	01	01	01	01	01	01	01
O1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
T2	NO	NO	NO	YS	YS	YS	YS	NO	NO	NO	YS	YS	YS	YS	NO	NO	NO	YS	YS	YS	YS	YS	NO	NO
O2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
SC	2C																							
SM	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
AR	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

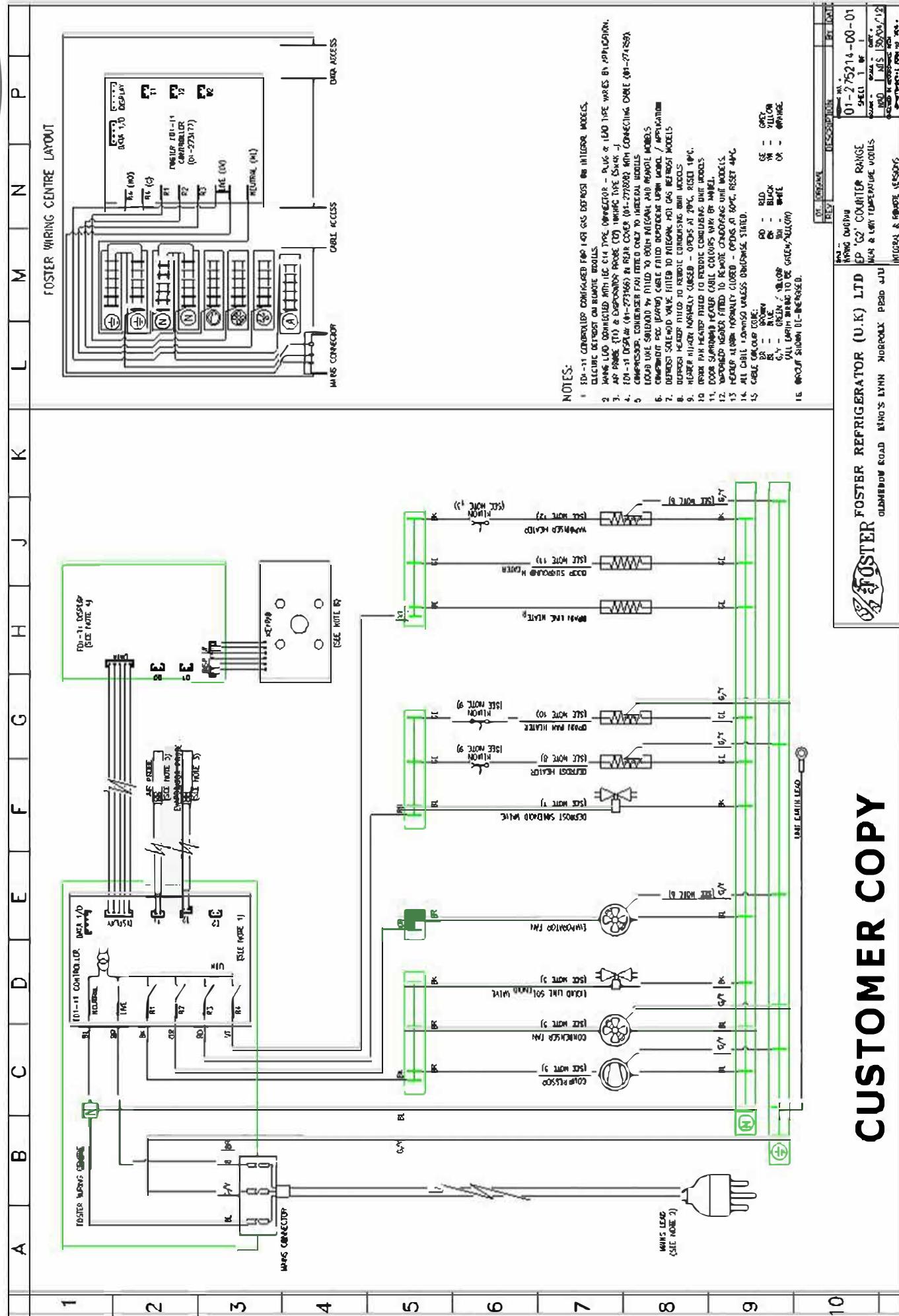


## Wiring Diagram for High Temperature Counters



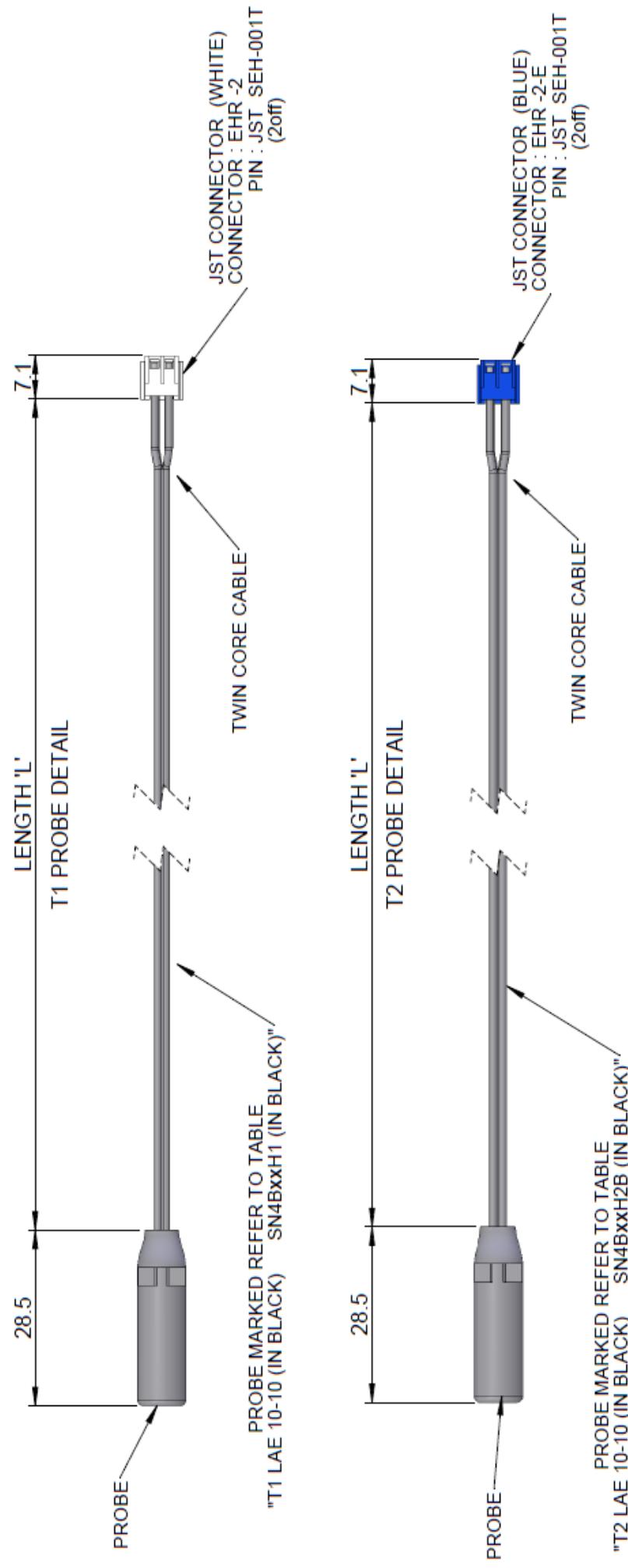


## Wiring Diagram for Low and Meat Temperature Counters





## Air and Evaporator Probe Details / Diagram



## Troubleshooting

Problem	Possible Cause	Solution
<b>Audible &amp; Visual Alarms/Warnings</b>	<p> &gt; Low temperature alarm</p> <p> &gt; High temperature alarm</p> <p> &gt; T1 Air probe failure</p> <p> &gt; T2 Evaporator probe failure<sup>#</sup></p> <p> &gt; T3 Condenser probe failure<sup>#</sup></p> <p> &gt; Condenser clean warning<sup>#</sup></p> <p> &gt; Condenser high temperature alarm<sup>#</sup></p> <p> &gt; High pressure alarm<sup>#</sup></p> <p> &gt; Door open alarm<sup>#</sup></p> <p> &gt; Mains power failure<sup>#</sup></p>	<p>&gt; Cancel audible alarm and investigate cause.</p> <p>&gt; Cancel audible alarm and investigate cause.</p> <p>&gt; Check and replace the air probe</p> <p>&gt; Check and replace the evaporator probe</p> <p>&gt; Check and replace the condenser probe.</p> <p>&gt; Carry out cleaning regime on the condenser. The timer is reset when power is removed and reset.</p> <p>&gt; Clean condenser and ensure ambient temperature is not too high.</p> <p>&gt; Check ambient temperature and refrigeration system.</p> <p>&gt; Press  to silence alarm and close the door. If the alarm persists and the door is closed check and replace the door switches.</p> <p>&gt;  will be displayed, the alarm will sound and  will show when there has been a mains power failure that has affected the internal air temperature of the cabinet (only if the unit was not in standby mode). When mains power is restored the cabinet will continue to operate, and adjust the temperature as required. The warning will  sound &amp; show  until  has been pressed and released, to cancel the alarm. We would recommend the contents of the unit are inspected.</p>
<b>Compressor will not start</b>	<p> &gt; No voltage in socket</p> <p>&gt; Electrical conductor or wires may be cut</p> <p>&gt; Defective electrical component: thermostat, relay, thermal protector etc.</p>	<p>&gt; Use voltmeter to check</p> <p>&gt; Use ohmmeter to check for continuity</p> <p>&gt; Replace defective component</p>

<sup>#</sup> only displayed if applicable to model and enabled through parameters

- > Compressor motor has a winding open or shorted
- > Measure ohmic resistance of main and auxiliary winding using ohmmeter. Compare with correct values



- > Compressor stuck
- > Change compressor
- > Temperature control contacts are open
- > Repair or replace the contacts
- > Incorrect wiring
- > Check wiring diagram and correct
- > Fuse blown or circuit breaker tripped.
- > Replace fuse or reset circuit breaker
- > Power cord unplugged
- > Plug in power cord.
- > Controller set too high
- > Set controller to lower temperature.
- > Cabinet in defrost cycle
- > Wait for defrost cycle to finish

#### The temperature is too cold

- > Controller is set at a very cold position
- > Set to warmer position and check if the compressor stops according to controllers operating range.
- > Controller does not disconnect the condensing unit
- > Check the insulation of the thermostat. If problem persists, change the thermostat
- > Control contacts are stuck closed
- > Change the control. Check amperage load
- > Defective or incorrect temperature control
- > Determine correct control and replace.

#### The temperature is not cold enough



- > Controller is set at a very warm position
- > Adjust to colder setting
- > Condenser is dirty
- > Clean condenser
- > The refrigerator has been placed at an inadequate location
- > The unit must not be near stoves, walls that are exposed to the sun, or places that lack sufficient air flow.



- > Compressor is inefficient or there is a high pressure due to the air in the system
- > Iced up evaporator coil

- > If there is air in the system, purge and recharge



- > Restriction in system

- > Check temperature control, refrigerant charge, and defrost mechanism. Remove all ice manually and start over.



- > The refrigerator has been used improperly

- > Locate exact point of restriction and correct
- > The shelves must never be covered with any type of plastic or other material that will block the circulation of cold air within the refrigerator.



- > Too many door openings
- > Excessive heat load placed in cabinet
- > The refrigerator has been overcharged with the refrigerant gas



- > The refrigerant gas is leaking



- > The evaporator and/or condenser fans are not working



- > Blocking air flow

- > Fuse blown or circuit breaker tripped

- > Advise user to decrease if possible
- > Advise user not to put in products that are too hot.
- > Check to see if condensation or ice crystals have formed on the suction line. If so, charge with the correct amount of gas.
- > Find the location of gas leak in order to seal and replace the defective component. Change the drier. Perform a good vacuum and recharge unit.
- > Check electrical connections and make sure that the fan blade isn't stuck. Replace the fan motor if it doesn't work.
- > Re-arrange product to allow for proper air flow. Make sure there is at least four inches of clearance from evaporator.
- > Replace fuse or reset circuit breaker.

## Electrical Shocks



- > Wires or electrical components are in direct contact with metallic parts.

- > Check for appropriate insulation on the connections of each component.

## Noise



- > The refrigerator is not properly levelled
- > The condenser is not fastened correctly. Copper tubing is in contact with metal
- > The evaporator and/or condenser fans are loose
- > Compressor has an internal noise
- > Loose part(s)

- > Check if the noise goes away after you level the refrigerator
- > While the compressor is working, check to see if metal parts are in contact with one another and/or if the screws that fasten the condenser are tightened.
- > Check if the fans are securely fastened. Also, check if the fan blades are loose, broken or crooked. If so, change the faulty blade.
- > If the noise persists after all other measures have been taken, it may be originating from the compressor.
- > Locate and tighten loose part(s)

## Extreme condensation inside the refrigerator

- > Controller is set at a very cold position
- > The outside environment's relative humidity is very high (over 75%)
- > The refrigerator door won't shut completely
- > The refrigerator had been placed at an inadequate location
- > Set the controller to a warmer position & check to see if compressor stops as should.
- > This type of occurrence is caused by local climatic conditions and not by the refrigeration unit.
- > Check the door and/or the magnetic gasket. Adjust the door hinges if needed; replace the gasket if broken.
- > The unit must not be near sources that produce too much heat.

## Condensing unit runs for long periods of time



- > Excessive amount of warm product placed in cabinet
- > Advise user to leave adequate time for products to cool down



- > Prolonged door opening or door ajar
- > Advise user to ensure doors are closed when not in use and to avoid opening doors for long periods of time.



- > Door gasket(s) not sealing properly
- > Ensure gaskets are snapped in completely. Remove gasket and wash with soap and water. Check condition of gasket & replace if necessary



- > Dirty condenser coil
- > Clean condenser coil
- > Evaporator coil iced over
- > Unplug unit and allow coil to defrost. Make sure thermostat is not set too cold. Ensure that door gasket(s) are sealing properly. Select manual defrost and ensure system works.

Notes



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