



By Appointment to  
Her Majesty Queen Elizabeth II  
Suppliers of Commercial Refrigeration  
Foster Refrigerator, King's Lynn

# Milk Fridge HR80MF Model

BIT25 Controller & LCD5S Display

English



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A Division of ITW Ltd  
Foster Refrigerator  
Oldmedow Road  
King's Lynn  
Norfolk  
PE30 4JU  
United Kingdom

Call: +44 (0)1553 691 122

Email: [support@foster-gamko.com](mailto:support@foster-gamko.com)

[www.fosterrefrigerator.co.uk](http://www.fosterrefrigerator.co.uk)

## Models Applicable to This Manual

HR80MF

### Climate Class

Climate class is indicated on the serial plate, shows the temperature & humidity at which this appliance has been tested, for the purposes of establishing values in line with European standards.

#### Important Note to the Installer:

Please ensure that this document is passed to the user as it contains important guidelines on operation, loading, cleaning and general maintenance and should be kept for reference.

### Electrical Safety

Foster Refrigerator recommends that the equipment is electrically connected via a Residual Current Device; such as a Residual Current Circuit Breaker (RCCB) type socket, or through a Residual Current Circuit Breaker with Overload Protection (RCBO) supplied circuit.

Should it be necessary to replace the fuse. The replacement fuse must be of the value stated on the serial label for the cabinet.

### General Safety

-  Do not store explosive substances such as aerosol cans with a flammable propellant in this appliance.
-  Keep all ventilation openings in the appliance or in the structure of a built in unit clear of any obstructions.
-  Do not use electrical appliances inside the storage compartment.
-  The appliance is air tight when the door is closed therefore under no circumstances should any living body be stored or 'locked in' the appliance.
-  The moving of the appliance should be carried out by competent personnel, ensure that two or more people are used to guide and support the appliance, the appliance should not be moved over uneven surfaces.
-  The emitted sound level of this appliance is 70db(A).
-  To ensure stability the appliance should be located on a flat, level surface, correctly loaded with the castors locked.
-  If the supply cord is damaged, it must be replaced by the manufacturer, it's service agent or similarly qualified persons in order to avoid hazards.
-  Care should be taken to avoid prolonged contact with cold surfaces with unprotected body parts, Correct PPE to be used at all time.
-  When moving the appliance appropriate gloves should be worn, and a relevant risk assessment carried out.

### Disposal Requirements

If not disposed of properly all refrigerators have components that can be harmful to the environment. All old refrigerators must be disposed of by appropriately registered and licensed waste contractors, and in accordance with national laws and regulations.

## Start-Up and Operation

**After unpacking, clean and allow the cabinet to stand for 60 minutes before turning on (cleaning directions supplied within this manual).** Ensure the cabinet is situated on a firm, level surface, away from both hot and cold air sources, as this will affect its performance.

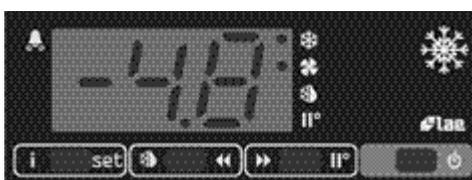
Please ensure when installing this model into kitchen units cut outs are added to the rear and base. Also when installed a minimum clearance of 25mm to the front and sides of the model inside the unit is available. These are all required for effective ventilation and operation.

Connect the unit to a suitable mains power outlet and turn the supply on. Do not plug or unplug the unit with wet hands.

The cabinet will start automatically displaying the actual internal temperature of the unit (area where product is stored). The display is positioned inside the cabinet.

As the operating temperature has been pre-set no adjustments are required. Allow the cabinet to reach its normal operating temperature before loading with pre-chilled product.

## Display Icons and Buttons



Icons		Buttons	
Alarm Warning		Info & Set Point	
Thermostat Output Active		Manual Defrost & Decrease	
Fan Output Active		Increase & Manual Activation	
Defrost Output Active		Standby/Exit	

### Standby

Pressing the power switch for 5 seconds will turn the unit on or into standby. When in standby the display will show

### Set Point

To amend the set point press and hold the 'i' button for half a second. Then while keeping the 'i' button pressed use the ◀ and ▶ buttons to set the desired value.

When the 'i' button is released the new value will be stored automatically.

### Keypad Security Settings

This function avoids unauthorised controller access.

Press & release 'i' then use ▶ to select 'LOC'. Press and hold to 'i' change from 'YES' to 'NO'. Leave for 10 seconds or briefly press ⏻ to resume.

### Defrost

Models are fitted with a fully automatic defrost system to ensure that the evaporator coil or cooling plate remains free from ice in normal use. 'Melt water' is automatically evaporated using the heat from the refrigeration system.

## Cleaning and Maintenance

**Important: Before cleaning, the unit should be put into standby and then the power supply should be turned off at the mains. Please do not plug or unplug the unit with wet hands. Only when cleaning has been completed and the unit is dry should the cabinet be turned back on at the mains.**

**Suitable P.P.E (Personnel Protective Equipment) should be worn at all times.**

Regular Maintenance:

> As and when required remove all product from the unit. Clean exterior and interior surfaces with mild liquid detergent, following the directions on the pack at all times. Rinse surfaces with a damp cloth containing clean water. Never use wire wool, scouring pads/powders or high alkaline cleaning agents i.e bleaches, acids and chlorines as these may cause damage.

> Condenser Cleaning:

This should take place on a regular basis or as and when required (4 to 6 weeks) by a competent/trained personnel.

Use a soft brush or vacuum cleaner to remove dirt/dust. If there are any stubborn grease deposits left on or through the condenser, call your supplier to carry out a full service (this is normally chargeable). Failure to maintain the condenser may invalidate the warranty of the condensing unit and cause premature failure of the motor/compressor.

Do not use a wire brush to clean the condenser. Vacuum or brush the air filter (where fitted).

> All gaskets should be inspected on a regular basis and replaced if damaged. To clean, wipe with a warm damp soapy cloth followed by a clean damp cloth. Finally thoroughly dry.

## Troubleshooting

During normal operation the display will show either the temperature or one of the following alarm or warning indicators:

Defrost In Progress	dEF	Room High Temperature Alarm	h i
Controller In Standby	oFF	Room Low Temperature Alarm	Lo
Keypad Locked	Loc	Probe T1 Failure	E1
Generic Alarm	ALr		

*(Some icons or switches are only visible during adjustment, when activated by parameters or through operation/manual selection).*

**Before calling your supplier please make sure that:**

- The plug has not come out of the socket and the mains power supply is on i.e. is the controller illuminated?
- Check to see if the unit is in standby
- The fuse for the cabinet is intact
- The cabinet is positioned correctly – cold or warm air sources are not affecting the performance
- The condenser is not blocked or dirty
- The products are placed in the unit correctly
- Defrost is not in progress or required

If the reason for the malfunction cannot be identified, disconnect the electrical supply to the unit and contact your supplier. When requesting a service call, please quote the model and serial number which can be found on the silver label located on the inside of the unit (starts E.....).



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**UK Head Office**

Foster Refrigerator  
Oldmedow Road  
Kings Lynn  
Norfolk  
PE30 4JU

a Division of ITW (UK) Ltd

Tel: +44 (0)1553 691 122

Email: [support@foster-gamko.com](mailto:support@foster-gamko.com)

Website: [www.fosterrefrigerator.co.uk](http://www.fosterrefrigerator.co.uk)